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(71) Applicant: MATSUSHITA ELECTRIC IND CO LTD

(72) Inventor: HIGUCHI AKIFUMI

(54) MANUFACTURE OF LEADSCREW FOR MOTOR

(57) Abstract:

PROBLEM TO BE SOLVED: To provide a method for manufacturing a leadscrew made of synthetic resin reducing the size of a motor and facilitates the rotating extraction from a mold at the time of resin molding.

SOLUTION: The leadscrew 30 is obtained by the method for manufacturing it comprising the steps of resin molding a screw material 25 made of synthetic resin having a screw shaft 22, a holding head 23 and a rotor shaft engaging hole 24 arriving at a screw shaft from the end of a holding head by using a mold, then drawing the material 25 from the mold while rotating the head 23 by holding it, and then removing the head 23 by cutting.

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